FLEX-HONE® TOOL

4mm - ¾16″ are 6" OAL Balance 8" OAL Catalog Number Catalog Numbe BC 4mm (.157") BC 1/2" BC 1¾" (12.7mm) (45mm) (.177") (.552") BC 4.5mm BC 14mm BC 11/8" (48mm) BC ∛16" (4.75mm) BC %″ (16mm) BC 2" (51mm) BC 5mm BC 18mm (.197") (.709") BC 21/8" (54mm) BC 5.5mm BC ¾" (19mm) (.217") BC 21/4" (57mm) BC 6mm BC 20mm BC 2¾" (.234") (.787") (60mm) BC %" BC 6.4mm (.250") (22mm) BC 21/2" (64mm) BC 7mm (.276") BC 15/16 " (23.8mm) BC 2%" (67mm) BC 8mm (.315") BC 1" (25.4mm) BC 234" (70mm) BC 9mm (.354") BC 11/8" (29mm) BC 21/8" (73mm) BC 9.5mm (.375") BC 11/4" (31.8mm) BC 3" (76mm) BC 10mm (.394") BC 1%" (35mm) BC 11mm (.433") BC 11/2" (38mm) BC 12mm (.472") BC 1%" (41mm)

SOLUTION SHOWCASE CROSS HOLE DEBURRING

Before Deburring



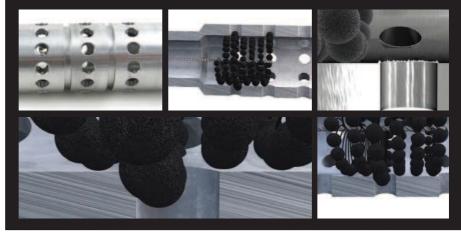
After Deburring



PROBLEM: Efficiently deburr dozens of cross drilled holes **SOLUTION:** Standard Flex-Hones[®] deburr cross drilled holes simultaneously in a single set by inserting the tool through the main bore

Cross hole deburring has become a common set-back when finishing parts. Time is money and the deburring of each individual cross drilled hole can be very labor intensive. The Flex-Hone[®] can effectively deburr numerous crossed drilled holes in a single set up through the main bore.

TIP: Rotate the tool clockwise for several strokes, reverse the spindle, and then rotate the tool counter-clockwise. This will quickly and efficiently achieve a symmetrical deburring pattern.



SMALL DIAMETER STANDARD DUTY

FLEX-HONES®

Order by Bore Size