

**SMALL DIAMETER
STANDARD DUTY
FLEX-HONES®**

Order by Bore Size



**SOLUTION
SHOWCASE**

**CROSS HOLE
DEBURRING**



Before Deburring



After Deburring



FLEX-HONE® TOOL

**4mm - 3/16" are 6" OAL
Balance 8" OAL**

Catalog Number		Catalog Number		Catalog Number	
BC 4mm	(.157")	BC 1/2"	(12.7mm)	BC 1 3/4"	(45mm)
BC 4.5mm	(.177")	BC 14mm	(.552")	BC 1 7/8"	(48mm)
BC 3/16"	(4.75mm)	BC 5/8"	(16mm)	BC 2"	(51mm)
BC 5mm	(.197")	BC 18mm	(.709")	BC 2 1/8"	(54mm)
BC 5.5mm	(.217")	BC 3/4"	(19mm)	BC 2 1/4"	(57mm)
BC 6mm	(.234")	BC 20mm	(.787")	BC 2 3/8"	(60mm)
BC 6.4mm	(.250")	BC 7/8"	(22mm)	BC 2 1/2"	(64mm)
BC 7mm	(.276")	BC 15/16"	(23.8mm)	BC 2 5/8"	(67mm)
BC 8mm	(.315")	BC 1"	(25.4mm)	BC 2 3/4"	(70mm)
BC 9mm	(.354")	BC 1 1/8"	(29mm)	BC 2 7/8"	(73mm)
BC 9.5mm	(.375")	BC 1 1/4"	(31.8mm)	BC 3"	(76mm)
BC 10mm	(.394")	BC 1 3/8"	(35mm)		
BC 11mm	(.433")	BC 1 1/2"	(38mm)		
BC 12mm	(.472")	BC 1 5/8"	(41mm)		

PROBLEM: Efficiently deburr dozens of cross drilled holes

SOLUTION: Standard Flex-Hones® deburr cross drilled holes simultaneously in a single set by inserting the tool through the main bore

Cross hole deburring has become a common set-back when finishing parts. Time is money and the deburring of each individual cross drilled hole can be very labor intensive. The Flex-Hone® can effectively deburr numerous crossed drilled holes in a single set up through the main bore.

TIP: Rotate the tool clockwise for several strokes, reverse the spindle, and then rotate the tool counter-clockwise. This will quickly and efficiently achieve a symmetrical deburring pattern.

