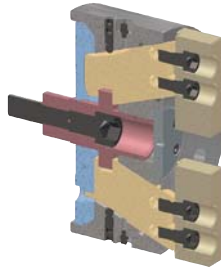


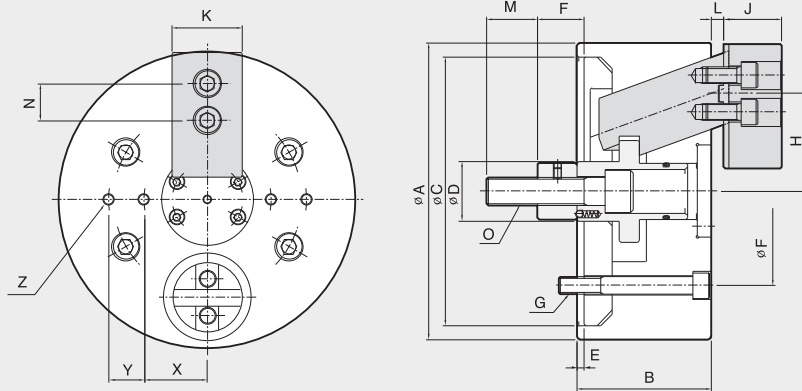
DDT

2-Jaw Draw-Down Chuck

- Workpiece pulled down to location for superior accuracy
- Ideal for machining square, rectangular and irregularly-shaped components
- Very accurate for parallel and perpendicular surfaces



SPECIAL CHUCK



Dimensions

	ΦA	B	ΦC(h7)	ΦD	E	ΦF	G	Hmax.	Hmin.	J	K	Lmax.	Lmin.	M	N	O	Pmax.	Pmin.	X	Y	Z
DDT-06	160	85	140	35	5	104.8	M10	58	54.4	31	35	18	8	36	-	M16	34	23	35	20	M6
DDT-08	210	95	190	42	5	133.4	M12	71	67.5	41	40	15	8	38	26	M20	39	28	45	25	M8
DDT-10	254	110	230	52	5	171.4	M16	85	79.9	46	50	23	9	46	32	M24	48	32	55	30	M8

Specifications

Type	Max. Clamping Force	Max. Drawbar Pull	Jaw Stroke Dia.	Plunger Stroke	Clamping Range		Max. Speed	Weight	GD ²
	[kgf]	[kgf]	[mm]	[mm]	Standard	Top Jaw	[r.p.m.]	[kg]	[kgf·m ²]
DDT-06	1600	1000	7.2	11.0	35-85	35-80	2500	14	0.19
DDT-08	2800	1700	7.2	11.0	40-200	40-150	2200	26	0.57
DDT-10	4000	2500	10.2	16.0	50-250	50-200	1800	42	1.50