

# RIKEN PULL-40

## Dimensions Metric (Steel)

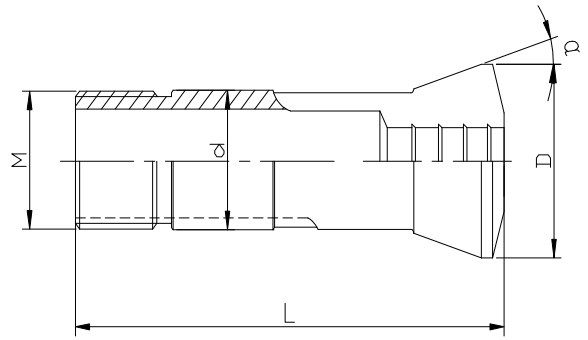
**Specification:** d= 55.0

L=110

D=66.0

$\alpha$  : 10°

**Thread:** 50X1.5



Order No.	Product Title	Order No.	Product Title
1840R2.0	PULL-40 Collet Round 2.0m/m	1840R38.5	PULL-40 Collet Round 38.5m/m
1840R2.5	PULL-40 Collet Round 2.5m/m	1840R39.0	PULL-40 Collet Round 39.0m/m
1840R3.0	PULL-40 Collet Round 3.0m/m	1840R39.5	PULL-40 Collet Round 39.5m/m
1840R3.5	PULL-40 Collet Round 3.5m/m	1840R40.0	PULL-40 Collet Round 40.0m/m
1840R4.0	PULL-40 Collet Round 4.0m/m	1840R40.5	PULL-40 Collet Round 40.5m/m
1840R4.5	PULL-40 Collet Round 4.5m/m	1840R41.0	PULL-40 Collet Round 41.0m/m
1840R5.0	PULL-40 Collet Round 5.0m/m	1840R41.5	PULL-40 Collet Round 41.5m/m
1840R5.5	PULL-40 Collet Round 5.5m/m	1840R42.0	PULL-40 Collet Round 42.0m/m
1840R6.0	PULL-40 Collet Round 6.0m/m	<b>Hexagon</b>	
1840R6.5	PULL-40 Collet Round 6.5m/m	1840H3.0	PULL-40 Collet Hexagon 3.0m/m
1840R7.0	PULL-40 Collet Round 7.0m/m	1840H4.0	PULL-40 Collet Hexagon 4.0m/m
1840R7.5	PULL-40 Collet Round 7.5m/m	1840H5.0	PULL-40 Collet Hexagon 5.0m/m
1840R8.0	PULL-40 Collet Round 8.0m/m	1840H6.0	PULL-40 Collet Hexagon 6.0m/m
1840R8.5	PULL-40 Collet Round 8.5m/m	1840H7.0	PULL-40 Collet Hexagon 7.0m/m
1840R9.0	PULL-40 Collet Round 9.0m/m	1840H8.0	PULL-40 Collet Hexagon 8.0m/m
1840R9.5	PULL-40 Collet Round 9.5m/m	1840H9.0	PULL-40 Collet Hexagon 9.0m/m
1840R10.0	PULL-40 Collet Round 10.0m/m	1840H10.0	PULL-40 Collet Hexagon 10.0m/m
1840R10.5	PULL-40 Collet Round 10.5m/m	1840H11.0	PULL-40 Collet Hexagon 11.0m/m
1840R11.0	PULL-40 Collet Round 11.0m/m	1840H12.0	PULL-40 Collet Hexagon 12.0m/m
1840R11.5	PULL-40 Collet Round 11.5m/m	1840H13.0	PULL-40 Collet Hexagon 13.0m/m
1840R12.0	PULL-40 Collet Round 12.0m/m	1840H14.0	PULL-40 Collet Hexagon 14.0m/m
1840R12.5	PULL-40 Collet Round 12.5m/m	1840H15.0	PULL-40 Collet Hexagon 15.0m/m
1840R13.0	PULL-40 Collet Round 13.0m/m	1840H16.0	PULL-40 Collet Hexagon 16.0m/m
1840R13.5	PULL-40 Collet Round 13.5m/m	1840H17.0	PULL-40 Collet Hexagon 17.0m/m
1840R14.0	PULL-40 Collet Round 14.0m/m	1840H18.0	PULL-40 Collet Hexagon 18.0m/m
1840R14.5	PULL-40 Collet Round 14.5m/m	1840H19.0	PULL-40 Collet Hexagon 19.0m/m
1840R15.0	PULL-40 Collet Round 15.0m/m	1840H20.0	PULL-40 Collet Hexagon 20.0m/m
1840R15.5	PULL-40 Collet Round 15.5m/m	1840H21.0	PULL-40 Collet Hexagon 21.0m/m
1840R16.0	PULL-40 Collet Round 16.0m/m	1840H22.0	PULL-40 Collet Hexagon 22.0m/m
1840R16.5	PULL-40 Collet Round 16.5m/m	1840H23.0	PULL-40 Collet Hexagon 23.0m/m
1840R17.0	PULL-40 Collet Round 17.0m/m	1840H24.0	PULL-40 Collet Hexagon 24.0m/m
1840R17.5	PULL-40 Collet Round 17.5m/m	1840H25.0	PULL-40 Collet Hexagon 25.0m/m
1840R18.0	PULL-40 Collet Round 18.0m/m	1840H26.0	PULL-40 Collet Hexagon 26.0m/m
1840R18.5	PULL-40 Collet Round 18.5m/m	1840H27.0	PULL-40 Collet Hexagon 27.0m/m
1840R19.0	PULL-40 Collet Round 19.0m/m	1840H28.0	PULL-40 Collet Hexagon 28.0m/m
1840R19.5	PULL-40 Collet Round 19.5m/m	1840H29.0	PULL-40 Collet Hexagon 29.0m/m
1840R20.0	PULL-40 Collet Round 20.0m/m	1840H30.0	PULL-40 Collet Hexagon 30.0m/m
1840R20.5	PULL-40 Collet Round 20.5m/m	1840H31.0	PULL-40 Collet Hexagon 31.0m/m
1840R21.0	PULL-40 Collet Round 21.0m/m		

1840R21.5	PULL-40 Collet Round 21.5m/m	1840H32.0	PULL-40 Collet Hexagon 32.0m/m
1840R22.0	PULL-40 Collet Round 22.0m/m	1840H33.0	PULL-40 Collet Hexagon 33.0m/m
1840R22.5	PULL-40 Collet Round 22.5m/m	1840H34.0	PULL-40 Collet Hexagon 34.0m/m
1840R23.0	PULL-40 Collet Round 23.0m/m	1840H35.0	PULL-40 Collet Hexagon 35.0m/m
1840R23.5	PULL-40 Collet Round 23.5m/m	1840H36.0	PULL-40 Collet Hexagon 36.0m/m
1840R24.0	PULL-40 Collet Round 24.0m/m	<b>Square</b>	
1840R24.5	PULL-40 Collet Round 24.5m/m	1840S3.0	PULL-40 Collet Square 3.0m/m
1840R25.0	PULL-40 Collet Round 25.0m/m	1840S4.0	PULL-40 Collet Square 4.0m/m
1840R25.5	PULL-40 Collet Round 25.5m/m	1840S5.0	PULL-40 Collet Square 5.0m/m
1840R26.0	PULL-40 Collet Round 26.0m/m	1840S6.0	PULL-40 Collet Square 6.0m/m
1840R26.5	PULL-40 Collet Round 26.5m/m	1840S7.0	PULL-40 Collet Square 7.0m/m
1840R27.0	PULL-40 Collet Round 27.0m/m	1840S8.0	PULL-40 Collet Square 8.0m/m
1840R27.5	PULL-40 Collet Round 27.5m/m	1840S9.0	PULL-40 Collet Square 9.0m/m
1840R28.0	PULL-40 Collet Round 28.0m/m	1840S10.0	PULL-40 Collet Square 10.0m/m
1840R28.5	PULL-40 Collet Round 28.5m/m	1840S11.0	PULL-40 Collet Square 11.0m/m
1840R29.0	PULL-40 Collet Round 29.0m/m	1840S12.0	PULL-40 Collet Square 12.0m/m
1840R29.5	PULL-40 Collet Round 29.5m/m	1840S13.0	PULL-40 Collet Square 13.0m/m
1840R30.0	PULL-40 Collet Round 30.0m/m	1840S14.0	PULL-40 Collet Square 14.0m/m
1840R30.5	PULL-40 Collet Round 30.5m/m	1840S15.0	PULL-40 Collet Square 15.0m/m
1840R31.0	PULL-40 Collet Round 31.0m/m	1840S16.0	PULL-40 Collet Square 16.0m/m
1840R31.5	PULL-40 Collet Round 31.5m/m	1840S17.0	PULL-40 Collet Square 17.0m/m
1840R32.0	PULL-40 Collet Round 32.0m/m	1840S18.0	PULL-40 Collet Square 18.0m/m
1840R32.5	PULL-40 Collet Round 32.5m/m	1840S19.0	PULL-40 Collet Square 19.0m/m
1840R33.0	PULL-40 Collet Round 33.0m/m	1840S20.0	PULL-40 Collet Square 20.0m/m
1840R33.5	PULL-40 Collet Round 33.5m/m	1840S21.0	PULL-40 Collet Square 21.0m/m
1840R34.0	PULL-40 Collet Round 34.0m/m	1840S22.0	PULL-40 Collet Square 22.0m/m
1840R34.5	PULL-40 Collet Round 34.5m/m	1840S23.0	PULL-40 Collet Square 23.0m/m
1840R35.0	PULL-40 Collet Round 35.0m/m	1840S24.0	PULL-40 Collet Square 24.0m/m
1840R35.5	PULL-40 Collet Round 35.5m/m	1840S25.0	PULL-40 Collet Square 25.0m/m
1840R36.0	PULL-40 Collet Round 36.0m/m	1840S26.0	PULL-40 Collet Square 26.0m/m
1840R36.5	PULL-40 Collet Round 36.5m/m	1840S27.0	PULL-40 Collet Square 27.0m/m
1840R37.0	PULL-40 Collet Round 37.0m/m	1840S28.0	PULL-40 Collet Square 28.0m/m
1840R37.5	PULL-40 Collet Round 37.5m/m	1840S29.0	PULL-40 Collet Square 29.0m/m
1840R38.0	PULL-40 Collet Round 38.0m/m		

<b>RIKEN PULL-40</b>			
<b>Dimensions inches (Steel)</b>			
<b>Specification:</b>	d= 2.1648"		
	L=4.331"		
	D=2.599"		
$\alpha$ :	10°		
<b>Thread:</b>	50X1.5		
<b>Order No.</b>	<b>Product Title</b>	<b>Order No.</b>	<b>Product Title</b>
1840R0.0781	PULL-40 Collet Round .0781" (5/64")	1840R1.4844	PULL-40 Collet Round 1.4844" (1-31/64")
1840R0.0938	PULL-40 Collet Round .0938" (3/32")	1840R1.5000	PULL-40 Collet Round 1.5000"(1-1/2")
1840R0.1094	PULL-40 Collet Round .1094" (7/64")	1840R1.5156	PULL-40 Collet Round 1.5156" (1-33/64")
1840R0.1250	PULL-40 Collet Round .1250" (1/8")	1840R1.5312	PULL-40 Collet Round 1.5312" (1-17/32")
1840R0.1406	PULL-40 Collet Round .1406" (9/64")		

1840R0.1562	PULL-40 Collet Round .1562" (5/32")	1840R1.5469	PULL-40 Collet Round 1.5469" (1-35/64")
1840R0.1719	PULL-40 Collet Round .1719" (11/64")	1840R1.5625	PULL-40 Collet Round 1.5625" (1-9/16")
1840R0.1875	PULL-40 Collet Round .1875" (3/16")	1840R1.5781	PULL-40 Collet Round 1.5781" (1-37/64")
1840R0.2031	PULL-40 Collet Round .2031" (13/64")	1840R1.5938	PULL-40 Collet Round 1.5938" (1-19/32")
1840R0.2188	PULL-40 Collet Round .2188" (7/32")	1840R1.6094	PULL-40 Collet Round 1.6094" (1-39/64")
1840R0.2344	PULL-40 Collet Round .2344" (15/64")	1840R1.6250	PULL-40 Collet Round 1.6250" (1-5/8")
1840R0.2500	PULL-40 Collet Round .2500" (1/4")	1840R1.6406	PULL-40 Collet Round 1.6406" (1-41/64")
1840R0.2656	PULL-40 Collet Round .2656" (17/64")	<b>Hexagon</b>	
1840R0.2812	PULL-40 Collet Round .2812" (9/32")	1840H0.1250	PULL-40 Collet Hexagon .1250" (1/8")
1840R0.2969	PULL-40 Collet Round .2969" (19/64")	1840H0.1562	PULL-40 Collet Hexagon .1562" (5/32")
1840R0.3125	PULL-40 Collet Round .3125" (5/16")	1840H0.1875	PULL-40 Collet Hexagon .1875" (3/16")
1840R0.3281	PULL-40 Collet Round .3281" (21/64")	1840H0.2188	PULL-40 Collet Hexagon .2188" (7/32")
1840R0.3438	PULL-40 Collet Round .3438" (11/32")	1840H0.2500	PULL-40 Collet Hexagon .2500" (1/4")
1840R0.3594	PULL-40 Collet Round .3594" (23/64")	1840H0.2812	PULL-40 Collet Hexagon .2812" (9/32")
1840R0.3750	PULL-40 Collet Round .3750" (3/8")	1840H0.3125	PULL-40 Collet Hexagon .3125" (5/16")
1840R0.3906	PULL-40 Collet Round .3906" (25/64")	1840H0.3438	PULL-40 Collet Hexagon .3438" (11/32")
1840R0.4062	PULL-40 Collet Round .4062" (13/32")	1840H0.3750	PULL-40 Collet Hexagon .3750" (3/8")
1840R0.4219	PULL-40 Collet Round .4219" (27/64")	1840H0.4062	PULL-40 Collet Hexagon .4062" (13/32")
1840R0.4375	PULL-40 Collet Round .4375" (7/16")	1840H0.4375	PULL-40 Collet Hexagon .4375" (7/16")
1840R0.4531	PULL-40 Collet Round .4531" (29/64")	1840H0.4688	PULL-40 Collet Hexagon .4688" (15/32")
1840R0.4688	PULL-40 Collet Round .4688" (15/32")	1840H0.5000	PULL-40 Collet Hexagon .5000" (1/2")
1840R0.4844	PULL-40 Collet Round .4844" (31/64")	1840H0.5312	PULL-40 Collet Hexagon .5312" (17/32")
1840R0.5000	PULL-40 Collet Round .5000" (1/2")	1840H0.5625	PULL-40 Collet Hexagon .5625" (9/16")
1840R0.5156	PULL-40 Collet Round .5156" (33/64")	1840H0.5938	PULL-40 Collet Hexagon .5938" (19/32")
1840R0.5312	PULL-40 Collet Round .5312" (17/32")	1840H0.6250	PULL-40 Collet Hexagon .6250" (5/8")
1840R0.5469	PULL-40 Collet Round .5469" (35/64")	1840H0.6562	PULL-40 Collet Hexagon .6562" (21/32")
1840R0.5625	PULL-40 Collet Round .5625" (9/16")	1840H0.6875	PULL-40 Collet Hexagon .6875" (11/16")
1840R0.5781	PULL-40 Collet Round .5781" (37/64")	1840H0.7188	PULL-40 Collet Hexagon .7188" (23/32")
1840R0.5938	PULL-40 Collet Round .5938" (19/32")	1840H0.7500	PULL-40 Collet Hexagon .7500" (3/4")
1840R0.6094	PULL-40 Collet Round .6094" (39/64")	1840H0.7812	PULL-40 Collet Hexagon .7812" (25/32")
1840R0.6250	PULL-40 Collet Round .6250" (5/8")	1840H0.8125	PULL-40 Collet Hexagon .8125" (13/16")
1840R0.6406	PULL-40 Collet Round .6406" (41/64")	1840H0.8438	PULL-40 Collet Hexagon .8438" (27/32")
1840R0.6562	PULL-40 Collet Round .6562" (21/32")	1840H0.8750	PULL-40 Collet Hexagon .8750" (7/8")
1840R0.6719	PULL-40 Collet Round .6719" (43/64")	1840H0.9062	PULL-40 Collet Hexagon .9062" (29/32")
1840R0.6875	PULL-40 Collet Round .6875" (11/16")	1840H0.9375	PULL-40 Collet Hexagon .9375" (15/16")
1840R0.7031	PULL-40 Collet Round .7031" (45/64")	1840H0.9688	PULL-40 Collet Hexagon .9688" (31/32")
1840R0.7188	PULL-40 Collet Round .7188" (23/32")	1840H1.0000	PULL-40 Collet Hexagon 1"
1840R0.7344	PULL-40 Collet Round .7344" (47/64")	1840H1.0313	PULL-40 Collet Hexagon 1.0313" (1-1/32")
1840R0.7500	PULL-40 Collet Round .7500" (3/4")	1840H1.0625	PULL-40 Collet Hexagon 1.0625" (1-1/16")
1840R0.7656	PULL-40 Collet Round .7656" (49/64")	1840H1.0938	PULL-40 Collet Hexagon 1.0938" (1-3/32")
1840R0.7812	PULL-40 Collet Round .7812" (25/32")	1840H1.1250	PULL-40 Collet Hexagon 1.1250" (1-1/8")
1840R0.7969	PULL-40 Collet Round .7969" (51/64")	1840H1.1562	PULL-40 Collet Hexagon 1.1562" (1-5/32")
1840R0.8125	PULL-40 Collet Round .8125" (13/16")	1840H1.1875	PULL-40 Collet Hexagon 1.1875" (1-3/16")
1840R0.8281	PULL-40 Collet Round .8281" (53/64")	1840H1.2188	PULL-40 Collet Hexagon 1.2188" (1-7/32")
1840R0.8438	PULL-40 Collet Round .8438" (27/32")	1840H1.2500	PULL-40 Collet Hexagon 1.2500" (1-1/4")
1840R0.8594	PULL-40 Collet Round .8594" (55/64")	1840H1.2812	PULL-40 Collet Hexagon 1.2812" (1-9/32")
1840R0.8750	PULL-40 Collet Round .8750" (7/8")	1840H1.3125	PULL-40 Collet Hexagon 1.3125" (1-5/16")
1840R0.8906	PULL-40 Collet Round .8906" (57/64")	1840H1.3438	PULL-40 Collet Hexagon 1.3438" (1-11/32")

1840R0.9062	PULL-40 Collet Round .9062" (29/32")	1840H1.3750	PULL-40 Collet Hexagon 1.3750" (1-3/8")
1840R0.9219	PULL-40 Collet Round .9219" (59/64")	1840H1.4062	PULL-40 Collet Hexagon 1.4062" (1-13/32")
1840R0.9375	PULL-40 Collet Round .9375" (15/16")	<b>Square</b>	
1840R0.9531	PULL-40 Collet Round .9531" (61/64")	1840S0.1250	PULL-40 Collet Square .1250" (1/8")
1840R0.9688	PULL-40 Collet Round .9688" (31/32")	1840S0.1562	PULL-40 Collet Square .1562" (5/32")
1840R0.9844	PULL-40 Collet Round .9844" (63/64")	1840S0.1875	PULL-40 Collet Square .1875" (3/16")
1840R1.0000	PULL-40 Collet Round 1"	1840S0.2188	PULL-40 Collet Square .2188" (7/32")
1840R1.0156	PULL-40 Collet Round 1.0156" (1-1/64")	1840S0.2500	PULL-40 Collet Square .2500" (1/4")
1840R1.0313	PULL-40 Collet Round 1.0313" (1-1/32")	1840S0.2812	PULL-40 Collet Square .2812" (9/32")
1840R1.0469	PULL-40 Collet Round 1.0469" (1-3/64")	1840S0.3125	PULL-40 Collet Square .3125" (5/16")
1840R1.0625	PULL-40 Collet Round 1.0625" (1-1/16")	1840S0.3438	PULL-40 Collet Square .3438" (11/32")
1840R1.0781	PULL-40 Collet Round 1.0781" (1-5/64")	1840S0.3750	PULL-40 Collet Square .3750" (3/8")
1840R1.0938	PULL-40 Collet Round 1.0938" (1-3/32")	1840S0.4062	PULL-40 Collet Square .4062" (13/32")
1840R1.1094	PULL-40 Collet Round 1.1094" (1-7/64")	1840S0.4375	PULL-40 Collet Square .4375" (7/16")
1840R1.1250	PULL-40 Collet Round 1.1250" (1-1/8")	1840S0.4688	PULL-40 Collet Square .4688" (15/32")
1840R1.1406	PULL-40 Collet Round 1.1406" (1-9/64")	1840S0.5000	PULL-40 Collet Square .5000" (1/2")
1840R1.1562	PULL-40 Collet Round 1.1562" (1-5/32")	1840S0.5312	PULL-40 Collet Square .5312" (17/32")
1840R1.1719	PULL-40 Collet Round 1.1719" (1-11/64")	1840S0.5625	PULL-40 Collet Square .5625" (9/16")
1840R1.1875	PULL-40 Collet Round 1.1875" (1-3/16")	1840S0.5938	PULL-40 Collet Square .5938" (19/32")
1840R1.2031	PULL-40 Collet Round 1.2031" (1-13/64")	1840S0.6250	PULL-40 Collet Square .6250" (5/8")
1840R1.2188	PULL-40 Collet Round 1.2188" (1-7/32")	1840S0.6562	PULL-40 Collet Square .6562" (21/32")
1840R1.2344	PULL-40 Collet Round 1.2344" (1-15/64")	1840S0.6875	PULL-40 Collet Square .6875" (11/16")
1840R1.2500	PULL-40 Collet Round 1.2500" (1-1/4")	1840S0.7188	PULL-40 Collet Square .7188" (23/32")
1840R1.2656	PULL-40 Collet Round 1.2656" (1-17/64")	1840S0.7500	PULL-40 Collet Square .7500" (3/4")
1840R1.2812	PULL-40 Collet Round 1.2812" (1-9/32")	1840S0.7812	PULL-40 Collet Square .7812" (25/32")
1840R1.2969	PULL-40 Collet Round 1.2969" (1-19/64")	1840S0.8125	PULL-40 Collet Square .8125" (13/16")
1840R1.3125	PULL-40 Collet Round 1.3125" (1-5/16")	1840S0.8438	PULL-40 Collet Square .8438" (27/32")
1840R1.3281	PULL-40 Collet Round 1.3281" (1-21/64")	1840S0.8750	PULL-40 Collet Square .8750" (7/8")
1840R1.3438	PULL-40 Collet Round 1.3438" (1-11/32")	1840S0.9062	PULL-40 Collet Square .9062" (29/32")
1840R1.3594	PULL-40 Collet Round 1.3594" (1-23/64")	1840S0.9375	PULL-40 Collet Square .9375" (15/16")
1840R1.3750	PULL-40 Collet Round 1.3750" (1-3/8")	1840S0.9688	PULL-40 Collet Square .9688" (31/32")
1840R1.3906	PULL-40 Collet Round 1.3906" (1-25/64")	1840S1.0000	PULL-40 Collet Square 1"
1840R1.4062	PULL-40 Collet Round 1.4062" (1-13/32")	1840S1.0313	PULL-40 Collet Square 1.0313" (1-1/32")
1840R1.4219	PULL-40 Collet Round 1.4219" (1-27/64")	1840S1.0625	PULL-40 Collet Square 1.0625" (1-1/16")
1840R1.4375	PULL-40 Collet Round 1.4375" (1-7/16")	1840S1.0938	PULL-40 Collet Square 1.0938" (1-3/32")
1840R1.4531	PULL-40 Collet Round 1.4531" (1-29/64")	1840S1.1250	PULL-40 Collet Square 1.1250" (1-1/8")
1840R1.4688	PULL-40 Collet Round 1.4688" (1-15/32")	1840S1.1562	PULL-40 Collet Square 1.1562" (1-5/32")

<h1>RIKEN PULL-40</h1>			
<b>Dimensions Metric (Carbide)</b>			
<b>Specification:</b>	d= 55.0		
	L=110		
	D=66.0		
$\alpha$ :	10°		
<b>Thread:</b>	50X1.5		
<b>Order No.</b>	<b>Product Title</b>	<b>Order No.</b>	<b>Product Title</b>
2840R2.0	PULL-40 Collet Round 2.0m/m	2840R37.5	PULL-40 Collet Round 37.5m/m
2840R2.5	PULL-40 Collet Round 2.5m/m		

2840R3.0	PULL-40 Collet Round 3.0m/m	2840R38.0	PULL-40 Collet Round 38.0m/m
2840R3.5	PULL-40 Collet Round 3.5m/m	2840R38.5	PULL-40 Collet Round 38.5m/m
2840R4.0	PULL-40 Collet Round 4.0m/m	2840R39.0	PULL-40 Collet Round 39.0m/m
2840R4.5	PULL-40 Collet Round 4.5m/m	2840R39.5	PULL-40 Collet Round 39.5m/m
2840R5.0	PULL-40 Collet Round 5.0m/m	2840R40.0	PULL-40 Collet Round 40.0m/m
2840R5.5	PULL-40 Collet Round 5.5m/m	<b>Hexagon</b>	
2840R6.0	PULL-40 Collet Round 6.0m/m	2840H3.0	PULL-40 Collet Hexagon 3.0m/m
2840R6.5	PULL-40 Collet Round 6.5m/m	2840H4.0	PULL-40 Collet Hexagon 4.0m/m
2840R7.0	PULL-40 Collet Round 7.0m/m	2840H5.0	PULL-40 Collet Hexagon 5.0m/m
2840R7.5	PULL-40 Collet Round 7.5m/m	2840H6.0	PULL-40 Collet Hexagon 6.0m/m
2840R8.0	PULL-40 Collet Round 8.0m/m	2840H7.0	PULL-40 Collet Hexagon 7.0m/m
2840R8.5	PULL-40 Collet Round 8.5m/m	2840H8.0	PULL-40 Collet Hexagon 8.0m/m
2840R9.0	PULL-40 Collet Round 9.0m/m	2840H9.0	PULL-40 Collet Hexagon 9.0m/m
2840R9.5	PULL-40 Collet Round 9.5m/m	2840H10.0	PULL-40 Collet Hexagon 10.0m/m
2840R10.0	PULL-40 Collet Round 10.0m/m	2840H11.0	PULL-40 Collet Hexagon 11.0m/m
2840R10.5	PULL-40 Collet Round 10.5m/m	2840H12.0	PULL-40 Collet Hexagon 12.0m/m
2840R11.0	PULL-40 Collet Round 11.0m/m	2840H13.0	PULL-40 Collet Hexagon 13.0m/m
2840R11.5	PULL-40 Collet Round 11.5m/m	2840H14.0	PULL-40 Collet Hexagon 14.0m/m
2840R12.0	PULL-40 Collet Round 12.0m/m	2840H15.0	PULL-40 Collet Hexagon 15.0m/m
2840R12.5	PULL-40 Collet Round 12.5m/m	2840H16.0	PULL-40 Collet Hexagon 16.0m/m
2840R13.0	PULL-40 Collet Round 13.0m/m	2840H17.0	PULL-40 Collet Hexagon 17.0m/m
2840R13.5	PULL-40 Collet Round 13.5m/m	2840H18.0	PULL-40 Collet Hexagon 18.0m/m
2840R14.0	PULL-40 Collet Round 14.0m/m	2840H19.0	PULL-40 Collet Hexagon 19.0m/m
2840R14.5	PULL-40 Collet Round 14.5m/m	2840H20.0	PULL-40 Collet Hexagon 20.0m/m
2840R15.0	PULL-40 Collet Round 15.0m/m	2840H21.0	PULL-40 Collet Hexagon 21.0m/m
2840R15.5	PULL-40 Collet Round 15.5m/m	2840H22.0	PULL-40 Collet Hexagon 22.0m/m
2840R16.0	PULL-40 Collet Round 16.0m/m	2840H23.0	PULL-40 Collet Hexagon 23.0m/m
2840R16.5	PULL-40 Collet Round 16.5m/m	2840H24.0	PULL-40 Collet Hexagon 24.0m/m
2840R17.0	PULL-40 Collet Round 17.0m/m	2840H25.0	PULL-40 Collet Hexagon 25.0m/m
2840R17.5	PULL-40 Collet Round 17.5m/m	2840H26.0	PULL-40 Collet Hexagon 26.0m/m
2840R18.0	PULL-40 Collet Round 18.0m/m	2840H27.0	PULL-40 Collet Hexagon 27.0m/m
2840R18.5	PULL-40 Collet Round 18.5m/m	2840H28.0	PULL-40 Collet Hexagon 28.0m/m
2840R19.0	PULL-40 Collet Round 19.0m/m	2840H29.0	PULL-40 Collet Hexagon 29.0m/m
2840R19.5	PULL-40 Collet Round 19.5m/m	2840H30.0	PULL-40 Collet Hexagon 30.0m/m
2840R20.0	PULL-40 Collet Round 20.0m/m	2840H31.0	PULL-40 Collet Hexagon 31.0m/m
2840R20.5	PULL-40 Collet Round 20.5m/m	2840H32.0	PULL-40 Collet Hexagon 32.0m/m
2840R21.0	PULL-40 Collet Round 21.0m/m	2840H33.0	PULL-40 Collet Hexagon 33.0m/m
2840R21.5	PULL-40 Collet Round 21.5m/m	2840H34.0	PULL-40 Collet Hexagon 34.0m/m
2840R22.0	PULL-40 Collet Round 22.0m/m	2840H35.0	PULL-40 Collet Hexagon 35.0m/m
2840R22.5	PULL-40 Collet Round 22.5m/m	2840H36.0	PULL-40 Collet Hexagon 36.0m/m
2840R23.0	PULL-40 Collet Round 23.0m/m	<b>Square</b>	
2840R23.5	PULL-40 Collet Round 23.5m/m	2840S3.0	PULL-40 Collet Square 3.0m/m
2840R24.0	PULL-40 Collet Round 24.0m/m	2840S4.0	PULL-40 Collet Square 4.0m/m
2840R24.5	PULL-40 Collet Round 24.5m/m	2840S5.0	PULL-40 Collet Square 5.0m/m
2840R25.0	PULL-40 Collet Round 25.0m/m	2840S6.0	PULL-40 Collet Square 6.0m/m
2840R25.5	PULL-40 Collet Round 25.5m/m	2840S7.0	PULL-40 Collet Square 7.0m/m
2840R26.0	PULL-40 Collet Round 26.0m/m	2840S8.0	PULL-40 Collet Square 8.0m/m
2840R26.5	PULL-40 Collet Round 26.5m/m	2840S9.0	PULL-40 Collet Square 9.0m/m

2840R27.0	PULL-40 Collet Round 27.0m/m	2840S10.0	PULL-40 Collet Square 10.0m/m
2840R27.5	PULL-40 Collet Round 27.5m/m	2840S11.0	PULL-40 Collet Square 11.0m/m
2840R28.0	PULL-40 Collet Round 28.0m/m	2840S12.0	PULL-40 Collet Square 12.0m/m
2840R28.5	PULL-40 Collet Round 28.5m/m	2840S13.0	PULL-40 Collet Square 13.0m/m
2840R29.0	PULL-40 Collet Round 29.0m/m	2840S14.0	PULL-40 Collet Square 14.0m/m
2840R29.5	PULL-40 Collet Round 29.5m/m	2840S15.0	PULL-40 Collet Square 15.0m/m
2840R30.0	PULL-40 Collet Round 30.0m/m	2840S16.0	PULL-40 Collet Square 16.0m/m
2840R30.5	PULL-40 Collet Round 30.5m/m	2840S17.0	PULL-40 Collet Square 17.0m/m
2840R31.0	PULL-40 Collet Round 31.0m/m	2840S18.0	PULL-40 Collet Square 18.0m/m
2840R31.5	PULL-40 Collet Round 31.5m/m	2840S19.0	PULL-40 Collet Square 19.0m/m
2840R32.0	PULL-40 Collet Round 32.0m/m	2840S20.0	PULL-40 Collet Square 20.0m/m
2840R32.5	PULL-40 Collet Round 32.5m/m	2840S21.0	PULL-40 Collet Square 21.0m/m
2840R33.0	PULL-40 Collet Round 33.0m/m	2840S22.0	PULL-40 Collet Square 22.0m/m
2840R33.5	PULL-40 Collet Round 33.5m/m	2840S23.0	PULL-40 Collet Square 23.0m/m
2840R34.0	PULL-40 Collet Round 34.0m/m	2840S24.0	PULL-40 Collet Square 24.0m/m
2840R34.5	PULL-40 Collet Round 34.5m/m	2840S25.0	PULL-40 Collet Square 25.0m/m
2840R35.0	PULL-40 Collet Round 35.0m/m	2840S26.0	PULL-40 Collet Square 26.0m/m
2840R35.5	PULL-40 Collet Round 35.5m/m	2840S27.0	PULL-40 Collet Square 27.0m/m
2840R36.0	PULL-40 Collet Round 36.0m/m	2840S28.0	PULL-40 Collet Square 28.0m/m
2840R36.5	PULL-40 Collet Round 36.5m/m	2840S29.0	PULL-40 Collet Square 29.0m/m
2840R37.0	PULL-40 Collet Round 37.0m/m		

## RIKEN PULL-40

### Dimensions inches (Carbide)

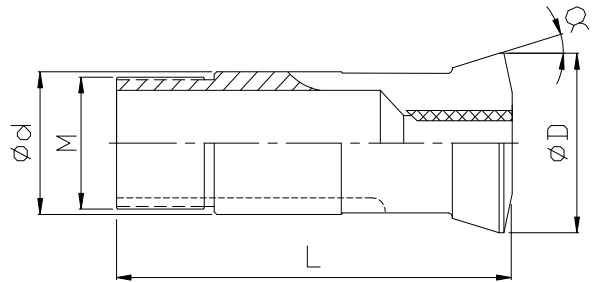
**Specification:** d= 2.1648"

L=4.331"

D=2.599"

$\alpha$  : 10°

**Thread:** 50X1.5



Order No.	Product Title
2840R0.0781	PULL-40 Collet Round .0781" (5/64")
2840R0.0938	PULL-40 Collet Round .0938" (3/32")
2840R0.1094	PULL-40 Collet Round .1094" (7/64")
2840R0.1250	PULL-40 Collet Round .1250" (1/8")
2840R0.1406	PULL-40 Collet Round .1406" (9/64")
2840R0.1562	PULL-40 Collet Round .1562" (5/32")
2840R0.1719	PULL-40 Collet Round .1719" (11/64")
2840R0.1875	PULL-40 Collet Round .1875" (3/16")
2840R0.2031	PULL-40 Collet Round .2031" (13/64")
2840R0.2188	PULL-40 Collet Round .2188" (7/32")
2840R0.2344	PULL-40 Collet Round .2344" (15/64")
2840R0.2500	PULL-40 Collet Round .2500" (1/4")
2840R0.2656	PULL-40 Collet Round .2656" (17/64")
2840R0.2812	PULL-40 Collet Round .2812" (9/32")
2840R0.2969	PULL-40 Collet Round .2969" (19/64")
2840R0.3125	PULL-40 Collet Round .3125" (5/16")
2840R0.3281	PULL-40 Collet Round .3281" (21/64")
2840R0.3438	PULL-40 Collet Round .3438" (11/32")

Order No.	Product Title
2840R1.4531	PULL-40 Collet Round 1.4531" (1-29/64")
2840R1.4688	PULL-40 Collet Round 1.4688" (1-15/32")
2840R1.4844	PULL-40 Collet Round 1.4844" (1-31/64")
2840R1.5000	PULL-40 Collet Round 1.5000"(1-1/2")
2840R1.5156	PULL-40 Collet Round 1.5156" (1-33/64")
2840R1.5312	PULL-40 Collet Round 1.5312" (1-17/32")
2840R1.5469	PULL-40 Collet Round 1.5469" (1-35/64")
2840R1.5625	PULL-40 Collet Round 1.5625" (1-9/16")
2840R1.5781	PULL-40 Collet Round 1.5781" (1-37/64")
Hexagon	
2840H0.1250	PULL-40 Collet Hexagon .1250" (1/8")
2840H0.1562	PULL-40 Collet Hexagon .1562" (5/32")
2840H0.1875	PULL-40 Collet Hexagon .1875" (3/16")
2840H0.2188	PULL-40 Collet Hexagon .2188" (7/32")
2840H0.2500	PULL-40 Collet Hexagon .2500" (1/4")
2840H0.2812	PULL-40 Collet Hexagon .2812" (9/32")
2840H0.3125	PULL-40 Collet Hexagon .3125" (5/16")

2840R0.3594	PULL-40 Collet Round .3594" (23/64")	2840H0.3438	PULL-40 Collet Hexagon .3438" (11/32")
2840R0.3750	PULL-40 Collet Round .3750" (3/8")	2840H0.3750	PULL-40 Collet Hexagon .3750" (3/8")
2840R0.3906	PULL-40 Collet Round .3906" (25/64")	2840H0.4062	PULL-40 Collet Hexagon .4062" (13/32")
2840R0.4062	PULL-40 Collet Round .4062" (13/32")	2840H0.4375	PULL-40 Collet Hexagon .4375" (7/16")
2840R0.4219	PULL-40 Collet Round .4219" (27/64")	2840H0.4688	PULL-40 Collet Hexagon .4688" (15/32")
2840R0.4375	PULL-40 Collet Round .4375" (7/16")	2840H0.5000	PULL-40 Collet Hexagon .5000"(1/2")
2840R0.4531	PULL-40 Collet Round .4531" (29/64")	2840H0.5312	PULL-40 Collet Hexagon .5312"(17/32")
2840R0.4688	PULL-40 Collet Round .4688" (15/32")	2840H0.5625	PULL-40 Collet Hexagon .5625" (9/16")
2840R0.4844	PULL-40 Collet Round .4844" (31/64")	2840H0.5938	PULL-40 Collet Hexagon .5938" (19/32")
2840R0.5000	PULL-40 Collet Round .5000"(1/2")	2840H0.6250	PULL-40 Collet Hexagon .6250" (5/8")
2840R0.5156	PULL-40 Collet Round .5156" (33/64")	2840H0.6562	PULL-40 Collet Hexagon .6562" (21/32")
2840R0.5312	PULL-40 Collet Round .5312" (17/32")	2840H0.6875	PULL-40 Collet Hexagon .6875" (11/16")
2840R0.5469	PULL-40 Collet Round .5469" (35/64")	2840H0.7188	PULL-40 Collet Hexagon .7188" (23/32")
2840R0.5625	PULL-40 Collet Round .5625" (9/16")	2840H0.7500	PULL-40 Collet Hexagon .7500" (3/4")
2840R0.5781	PULL-40 Collet Round .5781" (37/64")	2840H0.7812	PULL-40 Collet Hexagon .7812" (25/32")
2840R0.5938	PULL-40 Collet Round .5938" (19/32")	2840H0.8125	PULL-40 Collet Hexagon .8125" (13/16")
2840R0.6094	PULL-40 Collet Round .6094" (39/64")	2840H0.8438	PULL-40 Collet Hexagon .8438" (27/32")
2840R0.6250	PULL-40 Collet Round .6250" (5/8")	2840H0.8750	PULL-40 Collet Hexagon .8750" (7/8")
2840R0.6406	PULL-40 Collet Round .6406" (41/64")	2840H0.9062	PULL-40 Collet Hexagon .9062" (29/32")
2840R0.6562	PULL-40 Collet Round .6562" (21/32")	2840H0.9375	PULL-40 Collet Hexagon .9375" (15/16")
2840R0.6719	PULL-40 Collet Round .6719" (43/64")	2840H0.9688	PULL-40 Collet Hexagon .9688" (31/32")
2840R0.6875	PULL-40 Collet Round .6875" (11/16")	2840H1.0000	PULL-40 Collet Hexagon 1"
2840R0.7031	PULL-40 Collet Round .7031" (45/64")	2840H1.0313	PULL-40 Collet Hexagon 1.0313" (1-1/32")
2840R0.7188	PULL-40 Collet Round .7188" (23/32")	2840H1.0625	PULL-40 Collet Hexagon 1.0625" (1-1/16")
2840R0.7344	PULL-40 Collet Round .7344" (47/64")	2840H1.0938	PULL-40 Collet Hexagon 1.0938" (1-3/32")
2840R0.7500	PULL-40 Collet Round .7500" (3/4")	2840H1.1250	PULL-40 Collet Hexagon 1.1250" (1-1/8")
2840R0.7656	PULL-40 Collet Round .7656" (49/64")	2840H1.1562	PULL-40 Collet Hexagon 1.1562" (1-5/32")
2840R0.7812	PULL-40 Collet Round .7812" (25/32")	2840H1.1875	PULL-40 Collet Hexagon 1.1875" (1-3/16")
2840R0.7969	PULL-40 Collet Round .7969" (51/64")	2840H1.2188	PULL-40 Collet Hexagon 1.2188" (1-7/32")
2840R0.8125	PULL-40 Collet Round .8125" (13/16")	2840H1.2500	PULL-40 Collet Hexagon 1.2500" (1-1/4")
2840R0.8281	PULL-40 Collet Round .8281" (53/64")	2840H1.2812	PULL-40 Collet Hexagon 1.2812" (1-9/32")
2840R0.8438	PULL-40 Collet Round .8438" (27/32")	2840H1.3125	PULL-40 Collet Hexagon 1.3125" (1-5/16")
2840R0.8594	PULL-40 Collet Round .8594" (55/64")	2840H1.3438	PULL-40 Collet Hexagon 1.3438" (1-11/32")
2840R0.8750	PULL-40 Collet Round .8750" (7/8")	2840H1.3750	PULL-40 Collet Hexagon 1.3750" (1-3/8")
2840R0.8906	PULL-40 Collet Round .8906" (57/64")	2840H1.4062	PULL-40 Collet Hexagon 1.4062" (1-13/32")
2840R0.9062	PULL-40 Collet Round .9062" (29/32")	<b>Square</b>	
2840R0.9219	PULL-40 Collet Round .9219" (59/64")	2840S0.1250	PULL-40 Collet Square .1250" (1/8")
2840R0.9375	PULL-40 Collet Round .9375" (15/16")	2840S0.1562	PULL-40 Collet Square .1562" (5/32")
2840R0.9531	PULL-40 Collet Round .9531" (61/64")	2840S0.1875	PULL-40 Collet Square .1875" (3/16")
2840R0.9688	PULL-40 Collet Round .9688" (31/32")	2840S0.2188	PULL-40 Collet Square .2188" (7/32")
2840R0.9844	PULL-40 Collet Round .9844" (63/64")	2840S0.2500	PULL-40 Collet Square .2500" (1/4")
2840R1.0000	PULL-40 Collet Round 1"	2840S0.2812	PULL-40 Collet Square .2812" (9/32")
2840R1.0156	PULL-40 Collet Round 1.0156" (1-1/64")	2840S0.3125	PULL-40 Collet Square .3125" (5/16")
2840R1.0313	PULL-40 Collet Round 1.0313" (1-1/32")	2840S0.3438	PULL-40 Collet Square .3438" (11/32")
2840R1.0469	PULL-40 Collet Round 1.0469" (1-3/64")	2840S0.3750	PULL-40 Collet Square .3750" (3/8")
2840R1.0625	PULL-40 Collet Round 1.0625" (1-1/16")	2840S0.4062	PULL-40 Collet Square .4062" (13/32")
2840R1.0781	PULL-40 Collet Round 1.0781" (1-5/64")	2840S0.4375	PULL-40 Collet Square .4375" (7/16")
2840R1.0938	PULL-40 Collet Round 1.0938" (1-3/32")	2840S0.4688	PULL-40 Collet Square .4688" (15/32")

2840R1.1094	PULL-40 Collet Round 1.1094" (1-7/64")	2840S0.5000	PULL-40 Collet Square .5000"(1/2")
2840R1.1250	PULL-40 Collet Round 1.1250" (1-1/8")	2840S0.5312	PULL-40 Collet Square .5312"(17/32")
2840R1.1406	PULL-40 Collet Round 1.1406" (1-9/64")	2840S0.5625	PULL-40 Collet Square .5625" (9/16")
2840R1.1562	PULL-40 Collet Round 1.1562" (1-5/32")	2840S0.5938	PULL-40 Collet Square .5938" (19/32")
2840R1.1719	PULL-40 Collet Round 1.1719" (1-11/64")	2840S0.6250	PULL-40 Collet Square .6250" (5/8")
2840R1.1875	PULL-40 Collet Round 1.1875" (1-3/16")	2840S0.6562	PULL-40 Collet Square .6562" (21/32")
2840R1.2031	PULL-40 Collet Round 1.2031" (1-13/64")	2840S0.6875	PULL-40 Collet Square .6875" (11/16")
2840R1.2188	PULL-40 Collet Round 1.2188" (1-7/32")	2840S0.7188	PULL-40 Collet Square .7188" (23/32")
2840R1.2344	PULL-40 Collet Round 1.2344" (1-15/64")	2840S0.7500	PULL-40 Collet Square .7500" (3/4")
2840R1.2500	PULL-40 Collet Round 1.2500" (1-1/4")	2840S0.7812	PULL-40 Collet Square .7812" (25/32")
2840R1.2656	PULL-40 Collet Round 1.2656" (1-17/64")	2840S0.8125	PULL-40 Collet Square .8125" (13/16")
2840R1.2812	PULL-40 Collet Round 1.2812" (1-9/32")	2840S0.8438	PULL-40 Collet Square .8438" (27/32")
2840R1.2969	PULL-40 Collet Round 1.2969" (1-19/64")	2840S0.8750	PULL-40 Collet Square .8750" (7/8")
2840R1.3125	PULL-40 Collet Round 1.3125" (1-5/16")	2840S0.9062	PULL-40 Collet Square .9062" (29/32")
2840R1.3281	PULL-40 Collet Round 1.3281" (1-21/64")	2840S0.9375	PULL-40 Collet Square .9375" (15/16")
2840R1.3438	PULL-40 Collet Round 1.3438" (1-11/32")	2840S0.9688	PULL-40 Collet Square .9688" (31/32")
2840R1.3594	PULL-40 Collet Round 1.3594" (1-23/64")	2840S1.0000	PULL-40 Collet Square 1"
2840R1.3750	PULL-40 Collet Round 1.3750" (1-3/8")	2840S1.0313	PULL-40 Collet Square 1.0313" (1-1/32")
2840R1.3906	PULL-40 Collet Round 1.3906" (1-25/64")	2840S1.0625	PULL-40 Collet Square 1.0625" (1-1/16")
2840R1.4062	PULL-40 Collet Round 1.4062" (1-13/32")	2840S1.0938	PULL-40 Collet Square 1.0938" (1-3/32")
2840R1.4219	PULL-40 Collet Round 1.4219" (1-27/64")	2840S1.1250	PULL-40 Collet Square 1.1250" (1-1/8")
2840R1.4375	PULL-40 Collet Round 1.4375" (1-7/16")	2840S1.1562	PULL-40 Collet Square 1.1562" (1-5/32")