



พาลอตพิunch ชุบ TiCN (PILOT PUNCHES - TiCN COATING TYPE)

ชนิด (Type)	ลำตัวพินช์ (Shank dia.) ØD	STEEL GRADE M HARDNESS H	Catalog No.	View
Tip R, TiCN coating type ปลายมน	Dm5	HAP40 64~67HRC	C-PPPSA C-PPPLA C-PPXSA	
	$D^{+0.005}_0$		AC-PPPSA AC-PPPLA AC-PPXSA	
Tip tapered, TiCN coating type ปลายทAPER	Dm5	HAP40 64~67HRC	C-PPTSA C-PPTLA C-PPTXA	
	$D^{+0.005}_0$		AC-PPTSA AC-PPTLA AC-PPTXA	

Catalog No. ชนิด (Type)	ØD	L	P 0.01mm.	B	H	Y
คำ B สั้น (Short) (Dm5) $(D^{+0.005}_0)$ C-PPPSA AC-PPPSA C-PPTSA AC-PPTSA	3	42 52 62 72	1.00~2.99	10	5	2
	4	42 52 62 72	1.00~3.99		7	
	5	42 52 62 72	2.00~4.99		8	
	6	42 52 62 72	2.50~5.99		9	
	8	(42) 52 62 72 82 92	3.00~7.99	15 [if L = (42) B = 10]	11	5
	10	(42) 52 62 72 82 92 102	3.00~9.99		13	
	13	(42) 52 62 72 82 92 102	6.00~12.99	21 [if L = (42) B = 10]	16	8
	16	(42) 52 62 72 82 92 102	10.00~15.99		19	
	20	(42) 52 62 72 82 92 102	13.00~19.99		23	
	25	(42) 52 62 72 82 92 102	18.00~24.99		28	
คำ B ยาว (Long) (Dm5) $(D^{+0.005}_0)$ C-PPPLA AC-PPPLA C-PPTLA AC-PPTLA	3	52 62 72	1.00~2.99	15	5	2
	4	52 62 72	1.00~3.99		7	
	5	52 62 72	2.00~4.99		8	
	6	52 62 72	2.50~5.99		9	
	8	52 62 72 82 92	3.00~7.99	21	11	5
	10	52 62 72 82 92 102	3.00~9.99		13	
	13	52 62 72 82 92 102	6.00~12.99	27	16	8
	16	62 72 82 92 102	10.00~15.99		19	
	20	62 72 82 92 102	13.00~19.99		23	
	25	62 72 82 92 102	18.00~24.99		28	
คำ B ยาวพิเศษ (Extra Long) (Dm5) $(D^{+0.005}_0)$ C-PPXSA AC-PPXSA C-PPTXA AC-PPTXA	3	52 62 72	1.20~2.99	21	5	2
	4	52 62 72	1.20~3.99		7	
	5	62 72	2.00~4.99	27	8	3
	6	62 72	2.50~5.99		9	
	8	(62) 72 82 92	3.00~7.99	32	11	5
	10	(62) 72 82 92 102	3.00~9.99		42 [if L = (62) B = L/2]	
	13	(62) 72 82 92 102	6.00~12.99	16		
	16	(72) (82) 92 102	10.00~15.99	19		
	20	(72) (82) 92 102	13.00~19.99	42 [if L = (72) (82) B = L/2]		23
	25	(72) (82) 92 102	18.00~24.99		28	



Order

Catalog No.

ØD

L

P

AC-PPPSA

8

- 82

- P5.02

หมายเหตุ : ถ้าค่า P>D-0.03 จะไม่มีการเจียรถูกหลบ ØD^{-0.01}_{0.03} (When P>D-0.03, there will be no grinding relief of ØD^{-0.01}_{0.03})

ถ้า L = (42) ค่า B จะเป็น 10 เท่านั้น (When L = (42), "B" value will be 10 uniformly)

ถ้า L = (62)(72)(82) ค่า B = L/2 (When L = (62) (72) (82), "B" value will be equal to L/2)