



บล็อกพUNCH ชุบ TiCN (BLOCK PUNCHES - TiCN COATING TYPE)

TiCN coating type



$W < P \leq W \times 20$



$W \leq P \leq W \times 20$
 $R = 0$ Also available



$W \leq P \leq W \times 20$



$W \leq P \leq W \times 20$
 $0.20 \leq R < W/2$
0.01 mm. increments

● In the case of $P=V$ and $W=H$, the tip tolerance uses P and W tolerances.

STEEL GRADE M HARDNESS H		Catalog No.		Type	B Point length	Shape	Normal (แบบมาตรฐาน) $V \cdot H = 3 \sim 30$									
							Shape									
SKH51 61 ~ 64 HRC	C-HSP	S	L	B	C	D	E									
HAP40 64 ~ 67 HRC																
STEEL GRADE M HARDNESS H		Catalog No.		Type	B Point length	Shape	With tapping (แบบมีรูเกลียว) $V \cdot H = 5 \sim 30$									
							Shape									
SKH51 61 ~ 64 HRC	C-HSM	S	L	B	C	D	E									
HAP40 64 ~ 67 HRC																
STEEL GRADE M HARDNESS H		Catalog No.		Type	B Point length	Shape	With key groove (แบบมีร่องค้ำ) $V \cdot H = 3 \sim 30$									
							Shape									
SKH51 61 ~ 64 HRC	C-HSK	S	L	B	C	D	E									
HAP40 64 ~ 67 HRC																
							* $T \geq 20$									
STEEL GRADE M HARDNESS H		Catalog No.		Type	B Point length	Shape	Single flange (แบบมีขาข้างเดียว) $V \cdot H = 3 \sim 30$									
							Shape									
SKH51 61 ~ 64 HRC	C-HSF	S	L	B	C	D	E									
HAP40 64 ~ 67 HRC																
STEEL GRADE M HARDNESS H		Catalog No.		Type	B Point length	Shape	Double flange (แบบมีขา 2 ข้าง) $V \cdot H = 3 \sim 30$									
							Shape									
SKH51 61 ~ 64 HRC	C-HSW	S	L	B	C	D	E									
HAP40 64 ~ 67 HRC																
◆ Key position							• With Key groove		• Single flange		• Double flange					
Flange position							K0	K90	K180	K270	F0	F90	F180	F270	WF0	WF90