

ค่าบริการเพิ่มเติมในการเปลี่ยนค่าต่างๆ จากมาตรฐานที่กำหนด
(Extra Charges For Alterations)

Catalog No.			V	3	4	5	6	8	10	13	16	20	22	25	28	30	L	0.1mm.		M	U		
Type	B Point length	Shape																H	T			B	
Normal C-HSP C-PHP		B	(3) 1.0	●	●	●	●	●	●	●	●	●	●	●	●	●	●	40	T ≥ 2	6	8	-	1.0
			(4) 1.0		●	●	●	●	●	●	●	●	●	●	●	●	●			●	3		
With tapping C-HSM C-PHM	S	C	5 1.2			●	●	●	●	●	●	●	●	●	●	●	●	60	T ≥ 2	8	13	4	1.5
			6 1.5			●	●	●	●	●	●	●	●	●	●	●	●			5			
With Key groove C-HSK C-PHK	L	D	8 2.0				●	●	●	●	●	●	●	●	●	●	70	T ≥ 2	13	19	6	1.5	
			10 2.5				●	●	●	●	●	●	●	●	●	●			6				
Single flange C-HSF C-PHF		E	13 3.0						●	●	●	●	●	●	●	●	80	T ≥ 2				1.5	
			16 4.0							●	●	●	●	●	●	●							
Double flange C-HSW C-PHW			20 5.0							●	●	●	●	●	●	●	90	T ≥ 2				1.5	
			22 6.0								●	●	●	●	●	●							
			25 6.5										●	●	●	●			●				
			28 7.0												●	●			●				
			30 7.5												●	100							

- L(40) • H10 ~ 30 ⇨ B=13 When the overall length is (40) and the dimension H is from 10 to 30, the point length is 13 mm uniformly. (With tapping type, the point length is 10 mm uniformly.)
- L(50) • H16 ~ 30 ⇨ B=19 When the overall length is (50) and the dimension H is from 16 to 30, the point length is 19 mm uniformly.
- H(3)(4) ~ 30 ⇨ L40 ~ 70 When the dimension H is (3) or (4), the overall length L is within the range from 40 to 70.

Order

(1) When the point is on the Center of shank.

Catalog No.	V	H	L	P	W	R(E)only	T ≥ 2	K F WF
C-HSPSC	- 20	- 08	- 60	- P18.00	- W4.00			
C-HSMLE	- 20	- 10	- 70	- P16.00	- W9.00	- R0.20		
C-PHKSD	- 10	- 06	- 60	- P8.00	- W5.00		T25.5	- KO
C-HSFLC	- 16	- 13	- 60	- P15.00	- W12.00			- FO
C-HSWLD	- 13	- 10	- 40	- P8.00	- W5.00			- WF90

(2) If the blade edge is not in The center of the shank.

Catalog No.	V	H	L	P	W	R(E)only	T ≥ 2	K F WF	X - Y
C-HSFLC	- 16	- 13	- 50	- P15.00	- W12.00				- F90 - X0.00 - Y0.55

⊗ Designation X • Y ≥ 0.02 mm. Or X • Y = 0 Tolerance ± 0.01
f X or Y is 0, the coating layer is added by 3 ~ 5 μm.

ลักษณะการเปลี่ยนแปลง (Alterations)	Code มรสัง	Spec.	ค่าบริการ/ชิ้น(บาท) (Baht/Piece)
	PC WC	PC ≥ V x 0.3 ≥ 1.00 WC ≥ H x 0.15 ≥ 0.50 ▲ 0.01 mm.	40
	BC	2 ≤ BC ≤ Bmax ▲ 0.1 mm.	80
	LC	30+B(BC) ≤ LC < L ▲ 0.1 mm.	40
	CC	Applies C0.5 chamfering to 4 Corners around the shank. The distance between the Shank corner and the point Must be 0.5 mm or longer.	ไม่มีค่า 40
	CCP	The corner is chamfered at one place on the shank. (To prevent mistakes) C1.0 chamfering is performed at the 1 corner of the shank. This is applicable when the following conditions apply to Distances a and b from the point corner to the shank. A+b ≥ 1.3	40
	HC	0 ≤ HC < 1.5 ▲ 0.1 mm.	40

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	TC	2 ≤ TC < 5 ▲ 0.1 mm.	40
	MC	Thread diameter alteration: Powdered high speed steel only.	ไม่คิดค่าบริการ (No charge)
	LKC	L + 0.2 ⇨ +0.05 0 0	80
	TKC	T 0 ⇨ 0 -0.05 -0.02	40
	TKC	T + 0.2 ⇨ +0.02 0 0	40
	RTC	T 0 ⇨ +0.05 -0.05 0	ไม่คิดค่าบริการ (No charge)