
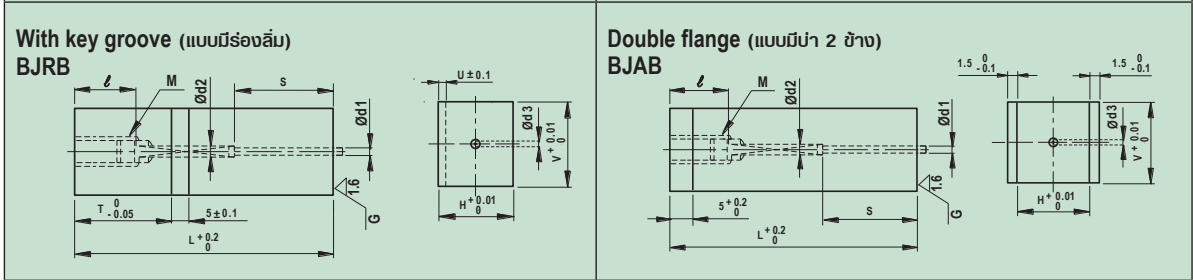
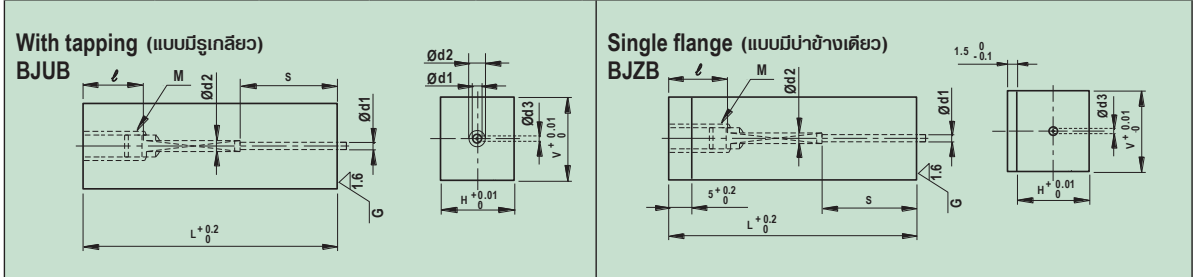




# บล็อกพันซ์แบบลงค้ แบบเจคเตอร์ (JECTOR BLOCK PUNCH BLANKS)

STEEL GRADE <b>M</b>	Catalog No.				
	HARDNESS <b>H</b>	With tapping	With key groove	Single flange	
SKD11 60 ~ 63 HRC	<b>BJUB</b>	<b>BJRB</b>	<b>BJZB</b>	<b>BJAB</b>	



• Key groove part details



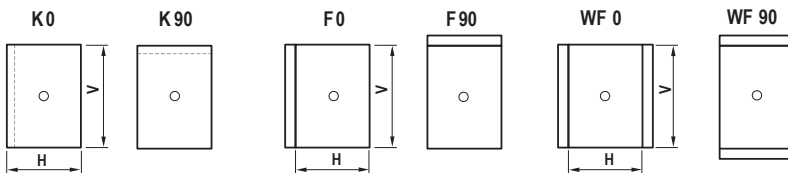
• Flange part details



Catalog No. Type	H	V	d1 x S										L	T	d1 x S			d2	d3	M	ℓ	U
			6	8	10	13	16	20	22	25	28	30			L=40	L=50	L=60-80					
With tapping BJUB	6	•	•	•	•	•	•	•	•	•	•	40	T ≥ 20	0.7X15	0.7X20	2.6	1.0	4	1.0			
	8	•	•	•	•	•	•	•	•	•	•			1.1X15	1.1X27					3.4	5	
With key groove BJRB	10		•	•	•	•	•	•	•	•	•	50	T ≥ 20	1.5X15	1.5X28	4.4	1.5	6	12			
	13		•	•	•	•	•	•	•	•	•			1.8X15	1.8X28					8		
Single flange BJZB	16				•	•	•	•	•	•	•	60	T ≥ 20			4.4	1.5	8	1.5			
Double flange BJAB	20					•	•	•	•	•	70			T ≥ 20	2.8X24					2.8X24	4.4	1.5
	22						•	•	•	•		80	T ≥ 20				4.4	1.5	8	1.5		
	25							•	•	•	•											

• Key position

• Flange position



**Order**

**Catalog No.** **V** **H** - **L** - **0.01 mm. increments** - **K • F • WF**  
**T ≥ 2**

**BJUB** 28 20 - 70  
**BJRB** 25 20 - 80 - **T30.5** - **K0**  
**BJZB** 13 10 - 60 - **F90**  
**BJAB** 13 10 - 60 - **WF90**