



บล็อกพUNCH แบบเจคเตอร์ มีรูเกลียว (JECTOR BLOCK PUNCHES WITH TAPPING)

STEEL GRADE M HARDNESS H	Catalog No.			
	Type	B Point length	Shape	
SKD11 60 ~ 63HRC	HJM			<p> $W < P \leq WX20$ $W \leq P$ $W \leq P$ $W \leq P$ $R = 0$ Also available 0.20 $R < W/2$ 0.01 mm. increments </p> <p>● In the case of $P=V$ and $W=H$, the tip tolerance uses P and W tolerances.</p>
SKH51 61 ~ 64HRC	HSJM	S	B	
		L	C	
HAP40 64 ~ 67HRC	PHJM		D	
			E	

Catalog No.			V	W											L	B		M	e
Type	B Point length	Shape		H	3.0	3.0	4.0	5.0	7.0	8.0	9.0	10.0	12.0	12.0		S	L		
HJM	S	B	6	2.0	●	●	●	●	●	●	●	●	●	●	(40)	8	13	4	12
			8	2.5		●	●	●	●	●	●	●	●	●					
HSJM	L	C	10	3.0			●	●	●	●	●	●	●	(50)	13	19	6		
			13	4.0			●	●	●	●	●	●	●					●	
PHJM	L	D	16	5.0				●	●	●	●	●	●	60	19	25	8		
			20	6.0					●	●	●	●	●					●	
			22	6.0						●	●	●	●					●	●
		E	25	6.0							●	●	●	80	19	25	8		

● L(40) ⇨ B=6 When the overall length is (40), the point length is 6 mm. uniformly.
 ● L(50) • H10 ~ 25 ⇨ B=13 When the overall length is (50), and the dimension H is from 10 to 25, the length is 13 mm uniformly.

Order

(1) If the blade edge is in the center of shank.

Catalog No. **V** - **H** - **L** - **0.01 mm. increments**
P - **W** - **R(E only)**

HJMSD 13 - 10 - 60 - P8.00 - W7.80

(2) When the point is not on the center of shank.

Catalog No. **V** - **H** - **L** - **0.01 mm. increments**
P - **W** - **R(E only)** - **X - Y**

HJMLD 20 - 16 - 60 - P14.00 - W10.00 - X0.00 - Y2.50

Designation X•YX•
Y ≥ 0.02 mm
Or X•Y = 0
Tolerance ±0.01

H	Zmin.
6 • 8	1.0
10 • 13	1.5
16 • 25	2.0

When the point position is altered, the jector hole should be positioned at a point scaled over Zmin. From the side of the point. The jector hole position cannot be changed.