



บล็อกพUNCH แบบเจคเตอร์ มีขา 2 ข้าง (JECTOR BLOCK PUNCHES WITH DOUBLE FLANGE)

STEEL GRADE M HARDNESS H	Catalog No.		
	Type	B Point length	Shape
SKD11 60 ~ 63HRC	HJW		B
SKH51 61 ~ 64HRC	HSJW	S	C
		L	D
HAP40 64 ~ 67HRC	PHJW		E

Flange part details $R \leq 0.3$

$5^{+0.2}_0$, $L^{+0.2}_0$, $B^{+0.3}_0$, $R10$, $\frac{1}{4}$, ϕ

Shape

$W < P \leq W \times 20$

Shape

$W \leq P$
 $R = 0$ Also available

Shape

$W \leq P$

Shape

$W \leq P$
 $0.20 \leq R < W/2$
0.01 mm. increments

● In the case of $P=V$ and $W=H$, the tip tolerance uses P and W tolerances.

Catalog No.			V Pmin. W min.	6	8	10	13	16	20	22	25	28	30	L	B		M	ϕ
Type	B Point length	Shape													S	L		
HJW	S	B	6	2.0	●	●	●	●	●	●	●	●	●	(40)	8	13	4	12
			8	2.5		●	●	●	●	●	●	●	●					
HSJW	L	C	10	3.0			●	●	●	●	●	●	●	60	13	19	6	12
			13	4.0			●	●	●	●	●	●	●					
PHJW	L	D	16	5.0				●	●	●	●	●	●	70	19	25	8	12
			20	6.0					●	●	●	●	●					
			22	6.0						●	●	●	●					
		E	25	6.0							●	●	●					

● L(40) ⇨ B=6 When the overall length is (40), the point length is 6 mm. uniformly.
 ● L(50) + H10 ~ 25 ⇨ B=13 When the overall length is (50), and the dimension H is from 10 to 25, the point length is 13 mm uniformly.

Flange position

WF0

WF90

(1) When the point is on the center of shank.

Catalog No. **V** - **H** - **L** - **0.01 mm. increments** - **WF**

P - **W** - **R(E only)**

HJWSD 13 - 10 - 60 - P6.00 - W5.00 - WF0

(2) When the point is not on the center of shank.

Catalog No. **V** - **H** - **L** - **0.01 mm. increments** - **WF** - **0.01 mm. increments**

P - **W** - **R(E only)** - **X - Y**

HJWSD 10 - 10 - 60 - P10.00 - W8.00 -WF90 - X0.10 - Y0.10

⊗ Designation X · Y
≥ 0.02 mm. Or X · Y = 0
Tolerance ± 0.01

H	Zmin.
6 · 8	1.0
10 · 13	1.5
16 · 25	2.0

When the point position is altered, the jector hole should be positioned at a point scaled Over Zmin. from the side of the point
The jector hole position cannot be changed.

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