

ค่าบริการเพิ่มเติมในการเปลี่ยนค่าต่างๆ จากมาตรฐานที่กำหนด
(Extra Charges For Alterations)

ลักษณะการเปลี่ยนแปลง (Alterations)	Code การสั่ง	Spec.	ค่าบริการ/ชิ้น(บาท) (Baht/Piece)														
	PC WC	PC ≥ V x 0.3 ≥ 1.50 WC ≥ H x 0.15 ≥ 0.75 ▲ 0.01 mm. <table border="1"> <tr> <th>W (WC)</th> <th>Bmax</th> </tr> <tr> <td>0.75 ~ 0.99</td> <td>4</td> </tr> <tr> <td>1.00 ~ 1.19</td> <td>8</td> </tr> <tr> <td>1.20 ~ 1.99</td> <td>13</td> </tr> <tr> <td>2.00 ~ 2.99</td> <td>20</td> </tr> <tr> <td>3.00 ~ 4.99</td> <td>30</td> </tr> <tr> <td>5.00 ~</td> <td>35</td> </tr> </table>	W (WC)	Bmax	0.75 ~ 0.99	4	1.00 ~ 1.19	8	1.20 ~ 1.99	13	2.00 ~ 2.99	20	3.00 ~ 4.99	30	5.00 ~	35	40
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0.75 ~ 0.99	4																
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3.00 ~ 4.99	30																
5.00 ~	35																
	BC	2 ≤ BC ≤ Bmax ▲ 0.1 mm.	80														
	LC	30+B(BC) ≤ LC < L ▲ 0.1 mm.	40														
	CC	Applies C0.5 chamfering to 4 Corners around the shank. The distance between the Shank corner and the point Must be 0.5 mm or longer.	40														
	SC	ผิวขัดมัน W ≤ 2.00	250														
	PKC	P·W ± 0.01 ⇨ +0.01 0	80														

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	MC (MMC)	Thread diameter alteration ■ SKD11 If you want to change to the tap diameter Printed in red, specify it as MMC. <table border="1"> <tr> <th>H</th> <th>V</th> <th>6</th> <th>8</th> <th>10</th> <th>13</th> <th>16</th> <th>20</th> <th>22</th> <th>25</th> <th>28</th> <th>30</th> </tr> <tr> <td>6</td> <td></td> <td></td> <td>M4</td> <td>M3</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>8</td> <td></td> <td></td> <td></td> <td>M5</td> <td>M4</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>10</td> <td></td> <td></td> <td></td> <td>M6</td> <td>M5</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>13</td> <td></td> <td></td> <td></td> <td></td> <td>M8</td> <td>M5</td> <td></td> <td></td> <td>M8</td> <td>M6</td> <td></td> </tr> </table> ■ SKH51/HAP40 <table border="1"> <tr> <th>H</th> <th>V</th> <th>6</th> <th>8</th> <th>10</th> <th>13</th> <th>16</th> <th>20</th> <th>22</th> </tr> <tr> <td>6</td> <td></td> <td></td> <td>M4</td> <td>M3</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>8</td> <td></td> <td></td> <td></td> <td>M5</td> <td>M4</td> <td></td> <td></td> <td></td> </tr> <tr> <td>10</td> <td></td> <td></td> <td></td> <td>M6</td> <td>M5</td> <td></td> <td></td> <td></td> </tr> <tr> <td>13</td> <td></td> <td></td> <td></td> <td></td> <td>M8</td> <td>M6</td> <td></td> <td></td> </tr> </table>	H	V	6	8	10	13	16	20	22	25	28	30	6			M4	M3								8				M5	M4							10				M6	M5							13					M8	M5			M8	M6		H	V	6	8	10	13	16	20	22	6			M4	M3					8				M5	M4				10				M6	M5				13					M8	M6			ไม่คิดค่าบริการ (No charge)
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	LKC	L + 0.2 0 ⇨ +0.05 0	80																																																																																																									
	VKC	V·H + 0.01 0 ⇨ +0.005 0	210																																																																																																									
	CCP	The corner is chamfered at one place on the shank. (To prevent mistakes) C1.0 chamfering is performed at the 1 corner of the shank. This is applicable when the following conditions apply to Distances a and b from the point corner to the shank. A+b ≥ 1.3 Point corner Point corner Specify the side C chamfering position CCP0 CCP99 CCP189 CCP270	40																																																																																																									

B ราคา บาท/ชิ้น (Baht/Piece)

M SKD11

Catalog No.	H \ V	SKD11						
		5	6-8-10	13-16	20-22-25	28-30	40	50
HMSB HMLB HMSD HMLD	5-6	636	703	770	838	941		
	8-10		703	807	874	978	1,062	1,199
	13-16			910	978	1,062	1,129	1,232
	20-22				1,095	1,165	1,232	1,302
	25-28				1,199	1,232	1,336	1,406
	30				1,302	1,437	1,510	
HMSC HMLC	5-6	566	616	703	787	874		
	8-10		653	737	807	874	958	1,062
	13-16			824	874	958	1,062	1,165
	20-22				924	1,028	1,199	1,266
	25-28				1,095	1,165	1,232	1,336
	30				1,199	1,266	1,370	
HMSE HMLE	5-6	1,286	1,319	1,423	1,493	1,560		
	8-10		1,350	1,456	1,560	1,627	1,851	1,918
	13-16			1,594	1,767	1,851	2,019	2,089
	20-22				1,986	2,056	2,190	2,263
	25-28				2,159	2,226	2,330	2,397
	30				2,263	2,464	2,534	

M SKH51

Catalog No.	H \ V	SKH51				
		6-8-10	13-16	20-22	25-28	30
HSMSB HMSLB HSMSD HSMLD	6	888	1,014	1,132	1,269	1,370
	8-10	958	1,151	1,302	1,487	1,647
	13-16		1,389	1,566	1,753	1,969
	20-22			1,868	2,201	2,501
	25-28				2,554	2,845
	30				2,974	
HSMSC HSMCLC	6	807	955	1,154	1,221	1,316
	8-10	913	1,087	1,218	1,403	1,577
	13-16		1,316	1,468	1,652	1,871
	20-22			1,697	2,061	2,378
	25-28				2,504	2,820
	30				2,884	
HSMSE HSMLE	6	1,526	1,694	1,818	1,921	2,014
	8-10	1,633	1,832	2,014	2,170	2,350
	13-16		2,100	2,389	2,590	2,792
	20-22			2,795	3,128	3,444
	25-28				3,584	3,898
	30				3,965	

M HAP40

Catalog No.	H \ V	HAP40					
		5	6-8-10	13-16	20-22	25-28	30
PHMSB PHMLB PHMSD PHMLD	5-6	888	1,008	1,176	1,328	1,521	1,652
	8-10		1,126	1,381	1,585	1,857	2,089
	13-16			1,706	1,955	2,240	2,571
	20-22				2,380	2,912	3,388
	25-28					3,444	3,920
	30					4,088	
PHMSC PHMLC	5-6	829	933	1,123	1,395	1,479	1,610
	8-10		1,084	1,319	1,493	1,776	2,044
	13-16			1,641	1,860	2,142	2,476
	20-22				2,210	2,781	3,276
	25-28					3,416	3,920
	30					4,004	
PHMSE PHMLE	5-6	1,582	1,664	1,874	2,033	2,184	2,316
	8-10		1,820	2,078	2,316	2,551	2,828
	13-16			2,436	2,800	3,108	3,416
	20-22				3,332	3,864	4,368
	25-28					4,508	5,012
	30					5,096	

● อัตราส่วนลดตามปริมาณการสั่งซื้อ (Volume discount rate)

ปริมาณ / ชิ้น (Quantity / Unit)	1~9	10~29	30~99	100~
ส่วนลด (Discount rate)	-	5%	10%	20%

● ราคาและระยะเวลาในการจัดส่ง จะขึ้นอยู่กับปริมาณการสั่งซื้อ