



โตใช้ในพื้นที่มือง (TILTING BUTTON DIES)

-Head type- แบบมีนำ

S-BH_

-Straight type- แบบตรง

S-BS_

-Dowel slot type- แบบมีร่องโตเว

S-BS_-W

M SKD11
H 60-63HRC

B $P > W$ **C** $\frac{P \geq W}{K = \sqrt{P^2 + W^2}}$ **D** $P > W$ **E** $P \geq W$
 $0.20 \leq R < W/2$
 $K = \sqrt{(P-2R)^2 + (W-2R)^2} + 2R$

D tolerance		Catalog No.		ØD	L	0.01 mm					B	ød	F					
		ชนิด (Type)				A	B	C	D	E								
						min. P	max.	P-Kmax.	P-Wmin.	R								
Dm5	10	+0.012		Head type	10	40	2.00	6.00	6.00	1.20	0.20 ≤ R < W/2 (E only)	10	6.4					
	13	+0.015					3.00	8.00	8.00	1.50			8.4					
	16	+0.007					5.00	10.00	10.00	2.00			10.6					
	20	+0.017					7.00	12.00	12.00	3.00			12.6					
	25	+0.008					10.00	16.00	16.00	3.00			16.6					
	32						15.00	20.00	20.00	4.00			20.6					
	38	+0.020					19.00	26.00	26.00	5.00			26.6					
	45	+0.009					25.00	35.00	35.00	6.00			36.0					
	50						33.00	40.00	40.00	7.00			41.0					
56	+0.024	+0.011		56		38.00	45.00	45.00	8.00	20	46.0							
Dn5	10	+0.016		Straight type Dowel slot type	10	(16) 20 22 25 30 35 40	2.00	6.00	6.00	1.20	0.20 ≤ R < W/2 (E only)	10	6.4	6				
	13	+0.020					3.00	8.00	8.00	1.50			8.4	7.5				
	16	+0.012					5.00	10.00	10.00	2.00			10.6	8				
	20	+0.024					7.00	12.00	12.00	3.00			12.6	10				
	25	+0.015					10.00	16.00	16.00	3.00			16.6	12.5				
	32						15.00	20.00	20.00	4.00			20.6	16				
	38	+0.028					19.00	26.00	26.00	5.00			26.6	19				
	45	+0.017					25.00	35.00	35.00	6.00			36.0	22.5				
	50						33.00	40.00	40.00	7.00			41.0	25				
	56	+0.033	+0.020					56		38.00			45.00	45.00	8.00	20	46.0	28



Order

Catalog No. **ØD** - **L** - **P** - **W** - **R(E)only**
S-BSC **25** - **35** - **P10.00** - **W8.00**

หมายเหตุ : L = (16) มีเฉพาะค่า D = 10-38 (For L = 16 is available for D = 10-38 only)