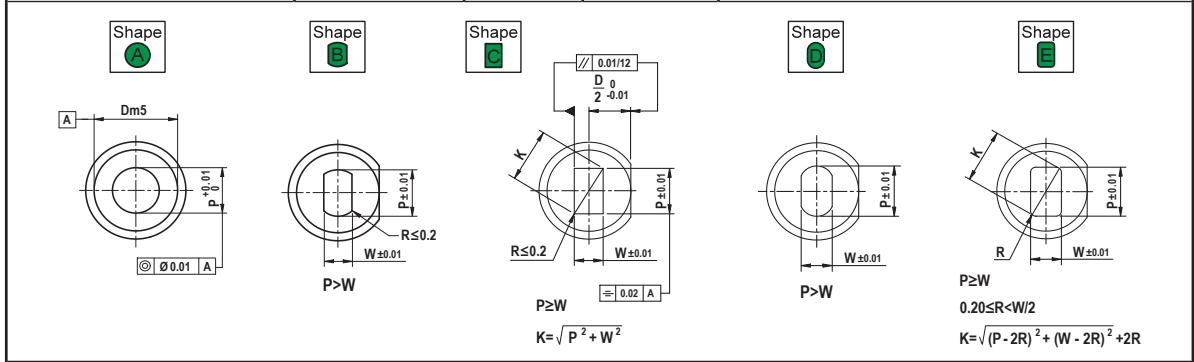




# โตมบ้า (BUTTON DIES - HEAD TYPE)

ชนิด (Type)	STEEL GRADE <b>M</b> HARDNESS <b>H</b>	ลำตัวโต (Shank dia.) $\varnothing D$	Catalog No.	รูปร่างของรูโตเลือกจากรูป <b>A</b> <b>E</b> ตามภาพด้านล่าง (Shape can selected from <b>A</b> <b>E</b> in figure below)
	SKD 11 60~63HRC	D6~56	<b>A</b> BHA <b>B</b> BHB <b>C</b> BHC <b>D</b> BHD <b>E</b> BHE	<b>BH</b> <b>PBH</b> 
	HAP 40 64~67HRC	D6~25	<b>A</b> PBHA <b>B</b> PBHB <b>C</b> PBHC <b>D</b> PBHD <b>E</b> PBHE	



Dm5	Catalog No. ชนิด (Type)	$\varnothing D$	L	0.01 mm.					B	$\varnothing d$	H	
				A	B	C	D	E				
				min. P max.	P+Kmax.	P+Wmin.	R					
6	SKD11 BHA BHB BHC BHD BHE  <div style="border: 1px solid black; padding: 2px; display: inline-block;">           Ø8-25 ค่า L 40            มีเฉพาะรุ่น SKD-11         </div>	6	(16) 20 22 25 30 35 40	1.20 ~ 3.00	3.00	1.00	0.20≤R<W/2 (E only)	3	3.4	9		
8		8		1.20 ~ 4.00	4.00	1.00		4	4.4	11		
10		10		2.00 ~ 6.00	6.00	1.20		6	6.4	13		
13		13		3.00 ~ 8.00	8.00	1.50		8	8.4	16		
16		16		5.00 ~ 10.00	10.00	2.00			10.6	19		
20		20		7.00 ~ 12.00	12.00	3.00			12.6	23		
22		22		8.00 ~ 14.00	14.00	3.00			14.6	25		
25		25		10.00 ~ 16.00	16.00	3.00			16.6	28		
32		32		15.00 ~ 20.00	20.00	4.00			20.6	35		
38		38		19.00 ~ 26.00	26.00	5.00			26.6	41		
45		45		25.00 ~ 35.00	35.00	6.00			36.0	48		
50		50		33.00 ~ 40.00	40.00	7.00		41.0	53			
56		56		38.00 ~ 45.00	45.00	8.00		46.0	59			
6		HAP40 PBHA PBHB PBHC PBHD PBHE		6	L = 16 มีเฉพาะรุ่น D6~38	1.20 ~ 3.00		3.00	1.00	3	3.4	9
8				8		1.20 ~ 4.00		4.00	1.00	4	4.4	11
10				10		2.00 ~ 6.00		6.00	1.20	6	6.4	13
13	13		3.00 ~ 8.00	8.00		1.50	8	8.4	16			
16	16		5.00 ~ 10.00	10.00		2.00		10.6	19			
20	20		7.00 ~ 12.00	12.00		3.00		12.6	23			
22	22		8.00 ~ 14.00	14.00		3.00		14.6	25			
25	25		10.00 ~ 16.00	16.00		3.00	16.6	28				



**Order**

Catalog No.

BHA

$\varnothing D$

13

L

30

P

P7.00

W

R(E only)