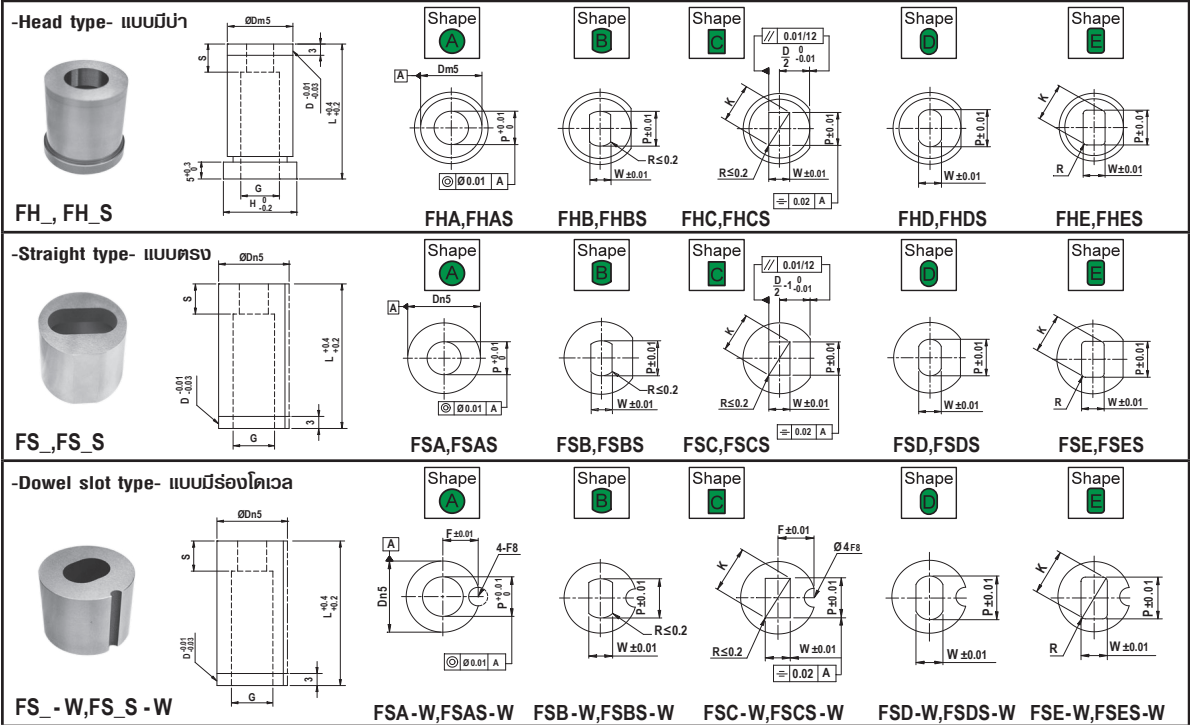




โต แอปพรี่ไซส์ (FREE SIZE BUTTON DIES)



M SKD11 **H** 60-63HRC **B** $P > W$ **C** $\frac{P \geq W}{K = \sqrt{P^2 + W^2}}$ **D** $P > W$ **E** $\frac{P \geq W}{0.20 \leq R < W/2}$
 $K = \sqrt{(P-2R)^2 + (W-2R)^2} + 2R$

D tolerance			Catalog No.			ØD	H	L 0.1 mm.	0.01 mm.					S 1 mm.	G	
ØD	m5	n5	ชนิด (Type)						A	B	C	D	E		R	L ≤ 40.0
6	+0.009 +0.004	+0.013 +0.006	FHA	FSA	FSA-W	(6)	9	16.0~40.0	1.20~3.20	-	-	0.20SR < W/2 (E only)	3~4	3.0~3.6	0.2mm	
8	+0.012 +0.006	+0.016 +0.010	FHB	FSB	FSB-W	8	11		1.20~4.40	4.40	1.00		3~6	3.0~4.8		
10	+0.015 +0.007	+0.020 +0.012	FHC	FSC	FSC-W	10	13		1.20~6.40	6.40	1.00		3~6	3.0~6.8		
13	+0.017 +0.008	+0.024 +0.015	FHD	FSD	FSD-W	13	16		1.50~8.50	8.50	1.00		3~8	3.0~9.0	0.5mm	
16	+0.020 +0.009	+0.028 +0.017	FHE	FSE	FSE-W	16	19		2.50~10.50	10.50	1.00			3.0~11.0		
20	+0.024 +0.011	+0.033 +0.020	FHA	FSAS	FSAS-W	20	23		3.50~12.50	12.50	1.50			4.0~13.0		
25	+0.012 +0.006	+0.016 +0.010	FHB	FSBS	FSBS-W	25	28		5.00~16.50	16.50	1.50			5.5~17.0		
32	+0.015 +0.007	+0.020 +0.012	FHC	FSCS	FSCS-W	32	35		7.50~21.00	21.00	2.00			8.0~21.5		
38	+0.017 +0.008	+0.024 +0.015	FHD	FSDS	FSDS-W	38	41		9.50~27.00	27.00	2.50			9.5~27.5		
45	+0.020 +0.009	+0.028 +0.017	FHE	FSES	FSES-W	45	48		12.50~36.00	36.00	3.00			13.0~36.5		
50	+0.024 +0.011	+0.033 +0.020	FHA	FSAS	FSAS-W	50	53	16.50~41.00	41.00	3.50	17.0~41.5					
56	+0.012 +0.006	+0.016 +0.010	FHB	FSBS	FSBS-W	56	59	19.00~46.00	46.00	4.00	19.5~46.5					
10	+0.015 +0.007	+0.020 +0.012	FHC	FSCS	FSCS-W	10	13	40.1~80.0	1.00~6.00	6.00	1.00	0.20SR < W/2 (E only)	3~10	5.0~6.5	0.5mm	
13	+0.017 +0.008	+0.024 +0.015	FHD	FSDS	FSDS-W	13	16		1.50~8.50	8.50	1.00		3~10	5.0~9.0		
16	+0.020 +0.009	+0.028 +0.017	FHE	FSES	FSES-W	16	19		2.50~10.50	10.50	1.00		3~10	5.0~11.0		
20	+0.024 +0.011	+0.033 +0.020	FHA	FSAS	FSAS-W	20	23		3.50~12.50	12.50	1.50		3~12	5.0~13.0		
25	+0.012 +0.006	+0.016 +0.010	FHB	FSBS	FSBS-W	25	28		5.00~16.50	16.50	1.50		3~12	6.0~17.0		
32	+0.015 +0.007	+0.020 +0.012	FHC	FSCS	FSCS-W	32	35		7.50~21.00	21.00	2.00		3~15	9.0~21.5		
38	+0.017 +0.008	+0.024 +0.015	FHD	FSDS	FSDS-W	38	41		9.50~27.00	27.00	2.50		3~15	11.0~27.5		
45	+0.020 +0.009	+0.028 +0.017	FHE	FSES	FSES-W	45	48		12.50~36.00	36.00	3.00		3~20	14.0~36.5		
50	+0.024 +0.011	+0.033 +0.020	FHA	FSAS	FSAS-W	50	53		16.50~41.00	41.00	3.50		3~20	18.0~41.5		
56	+0.012 +0.006	+0.016 +0.010	FHB	FSBS	FSBS-W	56	59		19.00~46.00	46.00	4.00		3~20	20.0~46.5		

Order **Catalog No.** **ØD** - **L** - **P** - **W** - **R(E only)** - **S** - **G**
 FSES 20 - 65.5 - P10.00 - W8.00 - R2.25 - S10 - G14.5

หมายเหตุ : คำ D = (6) มีเฉพาะ Shape A (For D = 6, only round type is available)