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SNC Automatic Saw with Shuttle Vise

- ▣ Model Number : **C-250NC**
- ▣ Design Style : **Hinge Type**

Machine may shown with some options.

Specifications

Capacity	Round	250 mm (10")
	Square	250 mm (10")
	Rectangular(H x W)	280 x 250 mm (11" x 10")
Bundle Capacity	Width	155-200 mm
	Height	50-120 mm
Saw Blade	Speed	20-100 m/min. (66-328 fpm)
	Size(LxWxT)	3505L x 34W x 1.1Tmm (138" x 1.3" x 0.042")
	Tension	Hydraulic (Automatic blade breakage detection)
Motor Output	Saw blade	3 HP (2.2 KW)
	Hydraulic	1 HP (0.75 KW)
	Coolant	1/8 HP (0.1 KW)
Hydraulic Tank		20 L (5.3 gal.)
Coolant Tank		45 L (11.9 gal)
Vise Control		Hydraulic
Automatic Indexing Length	Single	403 mm (15.9")
	Multiple	Max. 6500 mm (max. 650")
	Rest Piece	50 mm (2")
Height of Work Bed		660 mm (26")
Net/Gross Weight		1450/1650 kgs
Floor Space		1890 x 1850 mm (74.5" x 72.5")

Machine Features

C-250NC Machine Features

Structure

- Oversized hydraulic cylinder
- Back-tilted saw frame for longer blade life

- Hydraulic shuttle vise assembly

Blade Drive

- Specially designed gearbox for high lateral pressure
- Inverter controlled infinitely variable blade speed

Blade Guidance & Lubrication System

- Carbide blade guides with bearing guides
- Two additional guides to support the blade from the top
- Automatic hydraulic blade tensioning device
- Integral coolant system
- Synchronized power driven blade brush

Control & Automation

- Smart NC-20 (SNC-20) technology programmable up to 20 different jobs
- Automatic kerf compensation & automatic multiple indexing
- "Save-a-Blade" design to prevent tooth deformities
- Automatic shutdown
- Error code display for simplified self-diagnostics
- LCD screen with film type key pad, blade speed/life, feed vise position display
- Precision feed pressure & feed rate dual valve system
- Bundle/single cutting mode switch
- Automatic work height selector & air gap eliminator

Material Feeding & Clamping

- Split vise jaws featuring automatic feeding down to remnant length of 50mm (2")
- Hydraulic front and rear vises
- Ductile cast iron vises with replaceable hardened wear plates
- Computer controlled multiple indexing
- One set of vertical alignment rollers
- Discharge table with built-in coolant return

Safety

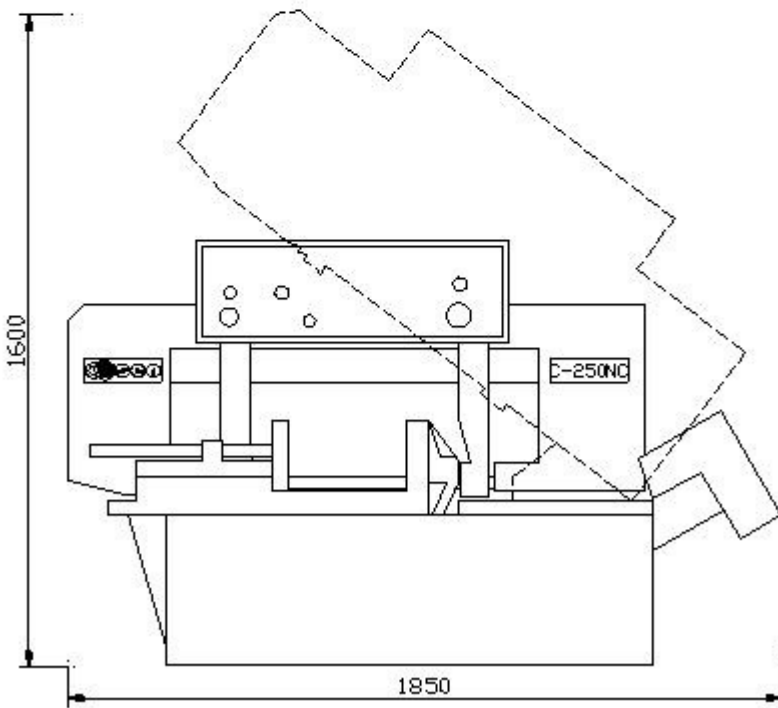
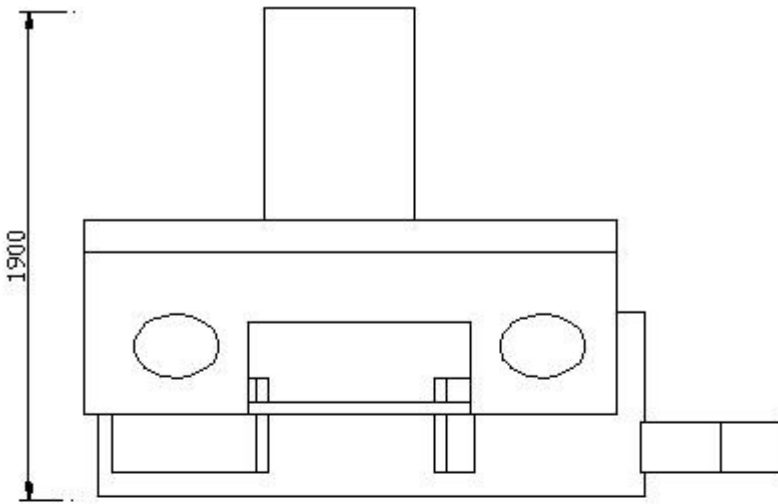
- Proximity switch for sensing blade slippage or breakage
- Interlock design in electrical and hydraulic system
- Conduits protection measure
- "Alert Orange" safety measure

Standard Accessories

- Blade "clip" device for easy blade change
- Adjustable material stop
- Additional flushing hose
- Bi-metal saw blade
- Built in work light
- Tool box, leveling pads, and an additional wire brush
- Operation & parts manual

Design and specifications are subject to change without notice and obligation.

Floor plan



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